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D350-607-545
Job Sheet 190477



12005

Part No: D350-607-545

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™, Short, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: JIN D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S164688

Part: D350 - 607 - 545

Job No: 190477

Serial No/Batch: S164688

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7, FAA STC SR002131

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	1 pcs	3/15/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	3/15/19	0.00 0.00		QC 4 - 46	DAS
					Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	3/15/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	DAS
140 QC 21 - FG	1 pcs	3/15/19	0.00 0.00		QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	DAS

Part Op 110 - (Pick Kit) ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply Descriptions: label ****

120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-545

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-545 CHG008

140 - (QC21- Final Inspection - Work Order Release)

008764

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5103954-1
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5158578
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119859
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150158
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159129
D4086-220	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5156487
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160619
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159113
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159125
D4917-320	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124527
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143759
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5149814
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144955
NAS1149C0463R	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149F0432P	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5152652
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5044189
D4085-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150920
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	120-QC 4	5163316
D4032-041	Short Basket Assembly (350)	1 pcs (1 ea)	120-QC 4	5164680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	92	0
	AN4-13A	6	1,207	0
	AN4C15	1	49	0
	D2690-6	1	85	0
	D3912-041	1	8	0
	D4085-3	1	50	0
	D4086-220	1	8	0
	D4150-041	1	13	0
	D4151-041	1	13	0
	D4151-043	1	6	0
	D4917-320	1	11	0
	MS17984-C413	1	46	0
	MS21042L4	6	3,135	0
	MS24665-151	1	556	0
	NAS1149C0463R	3	429	0
	NAS1149F0432P	12	604	0
	NAS1515H4L	2	220	0
	D350-607-511	1	5	0
	D4032-041	1	0	0
120-QC 4				

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					